





Catalog



About Richards & West

A Hallmark for Excellence

Since 1982, Richards & West has crafted fine jewelry to create exquisite pieces that blend a rich heritage of craftsmanship with a hallmark for excellence.

The history of Richards & West goes back to John Richard Keim. His gift and passion for the art of fine jewelry making and design established him as a master jeweler. As a young man, John devoted his skill and talent to creating a designer line of men's and women's jewelry, as well as elegant one-of-a-kind fine custom pieces for both jewelry stores and individual clients. With hard work

and patience, his business flourished as he gained a reputation for his extraordinary abilities and craftsmanship.

Built on an uncompromising passion for artisanship, Richards & West's skilled in-house talent is renowned for their creativity and meticulous attention to detail. In pursuit of excellence, master jewelers use old world skills and modern technology to transform precious metals and gems into unique designs of the highest quality.

Over the years, Richards & West has melded the past and the present into magnificent timeless pieces.

Today, Richards & West continues its mission of creating fine jewelry in its own workshop. Their work continues to be an icon for exceptional quality, innovative style and exemplary service. With passion, dedication

exemplary service. With passion, dedication and a constant pursuit of excellence, they strive to enrich the lives of their customers with distinctive pieces of beauty to be treasured for generations.

Richards & West is proud to be an American-made fine jewelry company. All of our fine jewelry is entirely made in our renowned in-house workshop in East Rochester, New York. USA.





Precious Vessel Keepsake Jewelry



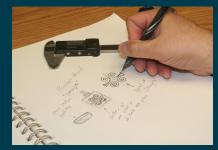
Precious Vessel Keepsake Fine Jewelry is one of the most personal and meaningful ways to keep your loved one or a treasured memory with you. A vessel can hold a lock of hair, sand from a special place, a flower petal, some cremation ashes or other small sentimental items. Each original piece in the collection is entirely handmade by master artisans in our own in-house workshop in East Rochester, NY, USA.

With a Precious Vessel, a special remembrance or a person you loved will always be with you. We hope your treasured piece will bring you comfort and many fine memories.

The Making of a Precious Vessel

When Richards & West's master artisans set out to design the Precious Vessel Collection, they knew this was their most important goal: to create beautiful, timeless pieces of fine jewelry with special meaning.

Renowned for their artistic ability, workmanship and attention to detail, master craftsmen design and produce a Precious Vessel piece with the same perfection as they craft other fine jewelry for some of the finest and most well known jewelry designers.



Creating a Precious Vessel starts with a sketch to evolve into a beautiful piece of keepsake fine jewelry.





The making of a Precious Vessel is true art–from production to the finished piece.

Choosing & Filling A Vessel

Selecting A Precious Vessel

The Precious Vessel Collection offers a wide selection of beautiful pieces for both men and women. They come in a variety of styles from classic to modern. If you want a piece with a more personal touch, we can take your idea, incorporate your heirloom jewelry or use our stones and precious metal to create a piece for you or your loved one. Whether you chose one of our designs or a more personalized piece, our master artistans will create a Precious Vessel that you will love to wear.

Select pieces can be engraved with a special message, initials or a symbol that is meaningful to you or your loved one.

Step 1

Choose Your Precious Vessel

You choose your Precious Vessel by selecting the type of piece you want—pendant, key ring bracelet etc. Then select a design, your metal and any gemstones.

Your order can be placed entirely online. If you would like to create a piece that is more unique, contact our Customer Service Department and one of our master artisans will be glad to work with you to make your one of a kind piece.



Gem Diamond and Blue Topaz Pendant

Step 2

Fill and Seal Permanently

Placing a loved one's cremains or a sentimental token into a Precious Vessel is simple. Once you have placed the ashes or token in the hollow of the vessel, the KeepLoc™ Plug is placed in the opening. The plug inserts easily with downward pressure then expands creating a water resistant and permanent seal in the back of the vessel. The contents are now secure.



Would you like assistance with your order? Friendly, personal service is available by calling 888-515-8324. Order online anytime at www.PreciousVesselJewelry.com.

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Gemstones





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UNIQUE CREATIONS
Find the perfect genuine gemstone piece crafted with vibrant colored stones and unique beauty that reflects your personal style.



- A. Gem Swirl Amethyst VP1008SSAM \$495
- B. Gem Diamond Blue Topaz VP1003SSTBDI \$1295
- C. Gem Flower Peridot VP1025S4PE \$995
- D. Infinity Turquoise VP1006SSTQ \$495
- E. Gem Diamond Amethyst VP1003SSAMDI \$1295
- F. Gem Diamond Aquamarine VP1003SSAQDI \$1795
- G. Gem Diamond Black Onyx VP1003SSONDI \$1295
- H. Gem Diamond Citrine VP1003SSCIDI \$1295
- I. Gem Diamond Garnet VP1003SSGMDI \$1295
- J. Gem Diamond Green Topaz VP1003SSGTDI \$1295

Gem Swirl actual size 22mm

Gem Diamond actual size 19mmx17mm

Gem Flower actual size 22mm

Infinity actual size 24mmx17mm



- A. Gem Bead Citrine VP1012SSCI \$495
- B. Gem Bead Garnet VP1012SSGM \$495
- C. Gem Bead Black Onyx VP1012SSON \$495
- D. Gem Bead Amethyst VP1012SSAM \$495 E. Gem Bead Aquamarine VP1012SSAQ \$995
- F. Gem Bead Blue Topaz VP1012SSTB \$495

Gem Bead actual size 19mmx17mm



- A. Gem Flower Amethyst VP1025SSAM \$795
- B. Gem Flower Amethyst VP1025S4AM \$995
- C. Gem Flower Garnet VP1025SSGM \$795
- D. Gem Flower Garnet VP1025S4GM \$995
- E. Gem Bead Citrine VP1025SSCI \$795
- F. Gem Bead Citrine VP1025S4CI \$995

Gem Flower actual size 22mm

Available in other genuine birthstone colors. Please call for pricing



- A. Gem Flower Petite Blue Topaz VP1026SSTB \$645
- B. Gem Flower Petite Blue Topaz VP1026S4TB \$795
- C. Gem Flower Petite Peridot VP1026SSPE \$645
- D. Gem Flower Petite Peridot VP1026S4PE \$795
- E. Gem Flower Petite Rhodolite Garnet VP1026SSRH \$695
- F. Gem Flower Petite Rhodolite Garnet VP1026S4RH \$845

Gem Flower Petite actual size 17mm



- A. Gem Swirl Garnet VP1008SSGM \$495
- B. Gem Swirl Peridot VP1008SSPE \$495
- C. Gem Swirl Aquamarine VP1008SSAQ \$545
- D. Gem Swirl Citrine VP1008SSCI \$495
- E. Gem Swirl Amethyst VP1008SSAM \$495
- F. Gem Swirl Blue Topaz VP1008SSTB \$495

Gem Swirl actual size 22mm



C. Gem Swirl Diamond VP1008SSDI \$1495

D. Gem Swirl Sapphire VP1008SSSA \$695

E. Gem Swirl Ruby VP1008SSRU \$1095

F. Gem Swirl Emerald VP1008SSEM \$945

Gem Swirl actual size 22mm





A. Infinity Snowflake Obsidian VP1006SSSF \$495
B. Infinity Green Malachite VP1006SSMT \$495
C. Infinity Mother of Pearl VP1006SSMP \$495
D. Ribbed Cab Blue Onyx VP1013SSOB \$495
E. Ribbed Cab Turquoise VP1013SSTQ \$495
F. Ribbed Cab Onyx VP1013SSON \$495

Infinity actual size 27mmx20mm Ribbed Cab actual size 28mmx23mm



- A. Ribbed Cab White Quartz VP1013SSQWH \$495
- B. Ribbed Cab Tiger Eye VP1013SSTE \$495
- C. Ribbed Cab Malachite VP1013SSML \$495
- D. Ribbed Cab Carnelian VP1013SSOC \$495
- E. Ribbed Cab Snow Flake Obsidian VP1013SSSF \$495 F. Ribbed Cab Mother of Pearl VP1013SSMP \$495

Ribbed Cab actual size 28mmx23mm

Hearts









THE HEART: THE EVERLASTING SYMBOL OF LOVE

Our heart pendants are the perfect choice to express a deep love that will always be there.



- A. Entwined Hearts VP1009SS \$395
- B. Two Hearts VP10022S4 \$745
- C. Two Hearts Petite VP1023SR \$645
- D. Engraved Lily VP1031SS \$395
- E. Entwined Hearts VP1009S4 \$495
- F. Entwined Hearts VP1009SR \$495
- G. Two Hearts VP1022SS \$445
- H. Two Hearts VP1022SR \$745
- I. Two Hearts Petite VP1023S4 \$645
- J. Two Hearts Petite VP1023SS \$345

Entwined Hearts actual size 17mm Two Hearts actual size 22mm Two Hearts Petite actual size16mm Engraved Lily actual size 22mm

Symbolic





ICONIC AND TIMELESS

A series of thought provoking pieces designed to give special meaning to your life.











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- A. Strength VP1024S4DI \$895
- B. Celtic VP1007SR \$645
- C. Diamond Dove VP1015S4DI \$645
- D. Flower of Life VP1001SS \$395
- E. Strength VP1024SSDI \$595
- F. Strength VP1024SRDI \$895
- G. Celtic VP1007S4 \$645
- H. Celtic VP1007SS \$395
- I. Celtic Petite VP1010S4 \$595
- J. Celtic Petite VP1010SS \$345
- K. Celtic Petite VP1010SR \$595

Strength actual size 22mmx20mm Celtic actual size 22mm Celtic Petite actual size 17mm



- A. Fleur de lis VP1021S4DI \$795
- B. Fleur de lis VP1021SSDI \$595
- C. Fleur de lis VP1021SRDI \$795
- D. Fleur de lis Petite VP1014S4 \$495
- E. Fleur de lis Petite VP1014SS \$345
- F. Fleur de lis Petite VP1014SR \$495

Fleur de lis actual size 25mmx21mm Fleur de lis petite actual size 17mm



Faith









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MEANINGFUL AND INSPIRATIONAL

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A perfect and personalized way to reflect a more spiritual feel for a life of faith and devotion.







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A. Diamond Cross VP1002SSDI \$1195

- B. Dog Tag Cross VP1017SR \$645
- C. Cross Petite VP1029S4 \$495
- D. Traditional Cross VP1004SR \$495
- E. Dog Tag Cross VP1017SS \$525
- F. Dog Tag Cross VP1017SR \$645
- G. Angel Large VP1011SS \$395
- H. Dog Tag Cross Petite VP1016S4 \$495
- I. Dog Tag Cross Petite VP1016SS \$395
- J. Dog Tag Cross Petite VP1016SR \$495

Diamond Cross actual size 22x22mm - .22 CTTW

Dog Tag Cross actual size 30x20mm

Traditional Cross actual size 17mm

Angel actual size 22mm

Cross Petite actual size 17mm













- A. Christian Fish VP1019S4 \$645 B. Christian Fish VP1019SS \$445
- C. Christian Fish VP1019SR \$645
- D. Traditional Cross VP1004S4 \$495
- E. Traditional Cross VP1004SS \$395
- F. Traditional Cross VP1004SR \$495

Christian Fish actual size 25mmx14mm Traditional Cross actual size 20mmx15mm



A. Angel Petite VP1020S4 \$495
B. Angel Petite VP1020SS \$395
C. Angel Petite VP1020SR \$495
D. Cross Petite VP1029S4 \$495
E. Cross Petite VP1029SS \$395
F. Cross Petite VP1029SR \$495
Angel Petite actual size 17mm

Cross Petite actual size 17mm

Fingerprints & Footprints









IMPRESSIONS THAT WILL LAST FOREVER

Handmade with intricate detail, our fingerprint and footprint fine jewelry is as unique as the person it represents.







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- A. Birthstone Print VP1027SSDIFG \$1195
- B. Birthstone Print VP1027SSRHFT \$595
- C. Ribbed Print VP1028SRFG \$695
- D. Ribbed Print VP1028S4FT \$695
- E. Birthstone VP1027SSDIFT \$1195
- F. Ribbed Print VP1028SSFG \$595
- G. Ribbed Print VP1028S4FG \$695
- H. Ribbed Print VP1028SSFT \$595
- I. Ribbed Print VP1028SRFT \$695

Birthstone Print actual size 20x15mm Ribbed Print actual size 20x15mm Diamond birthstone 1/4 CTTW

Pets









BELOVED PET

They are our children, our companion, our comfort. Let them stay close to your heart forever.







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- A. Paw with Diamonds VP3019S4DI \$1495
- B. Paws In My Heart VP3017S4 \$495
- C. Pawprint VP3015SS \$395
- D. Labrador Retriever VP3024SS \$475
- E. Paws In My Heart VP3017SS \$395
- F. Paws In My Heart VP3017SR \$495
- G. Paw with Diamonds VP3019SSDI \$1295
- H. Paw with Diamonds VP3019SRDI \$1495

Paws In My Heart actual size 17mm Paw with Diamonds actual size 17mm

Paw with Diamonds has .33CTTW in diamonds



- A. Heart and Paw VP3018S4 \$595
- B. Heart and Paw VP3018SS \$395
- C. Heart and Paw VP3018SR \$595
- D. Paw and Bones VP3021S4DI \$795
- E. Paw and Bones VP3021SSDI \$595
- F. Paw and Bones VP3021SRDI \$795

Heart and Paw actual size 17mm
Paw and Bones actual size 17mm
Paw with Bones and Diamonds has 0.04 CTTW in diamonds













- A. My Best Friend VP6002SS \$395
- B. Diamond Paw VP3026SSDI \$995 C. Pawprint Birthstone Amethyst VP3016SSAM \$475
- D. Initital and Dog Bones P3031S4-A \$595
- E. Initital and Dog Bones P3031SS-A \$395
- F. Initital and Dog Bones P3031SR-A \$595

My Best Friend actual size 17mm Diamond Paw actual size 17mm Pawprint Birthstone actual size 17mm Initial and Bones actual size 17mm

My Best Friend has crystal back for content visability Diamond Paw has 1/4 CTTW Pawprint style available in birthstone colors—call for pricing All letters of the alphabet are available









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A. Initials and Paws VP3032S4-A \$595 B. Initials and Paws VP3032SS-A \$395

C. Initials and Paws VP3032SR-A \$595

D. Custom Nose Vessel VP3029SS \$995

E. Custom Paw Vessel VP3030SS \$995

Initial and Paws actual size 17mm Custom Nose Vessel actual size 22mm Custom Paw Vessel actual size 22mm

All letters of the alphabet are available Custom Nose Vessel and Custom Paw Vessel are created from your pet's actual prints

Taking your pet's paw or nose print is easy and mess free! When you place your order, we will send you one of our print kits, which contains simple instructions and enough materials to take several prints.



- A. Golden Retriever VP3027S4 \$645
- B. Golden Retriever VP3027SS \$475
- C. Golden Retriever VP3027SR \$645
- D. Labrador Retriever VP3024S4 \$645
- E. Labrador Retriever VP3024SR \$645

Labrador Retriever actual size 17mm Golden Retriever actual size 17mm

Other breeds also available



- A. German Shepard VP3025S4 \$645
- B. German Shepard VP3025SS \$475
- C. German Shepard VP3025SR \$645
- D. Cat VP3022S4 \$645
- E. Cat VP3022SS \$475
- F. Cat VP3022SR \$645

German Shepard actual size 17mm Cat actual size 17mm









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A. Diamond Horseshoe VP3023 \$675

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- B. Horseshoe with Cross VP3028S4 \$695
- C. Horseshoe with Cross VP3028SS \$475
- D. Horseshoe with Cross VP3028SR \$695
- E. Cross in Diamond Horseshoe VP3033S4DI \$795
- F. Cross in Diamond Horseshoe VP3033SSDI \$675
- G. Cross in Diamond Horseshoe VP3033SRDI \$795

Horseshoe actual size 17mm

Cross in Diamond Horseshoe actual size 17mm

Diamond horseshoe .05 CTTW in diamonds

Cufflinks, Tie Tacks & Palm Stone



CLASSIC, CREATIVE OR MODERN ACCENTS

When attention to detail is everything these cufflinks are the perfect finishing touch.





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- A. Celtic VC5001SS \$595
- B. Celtic VC5001SR \$895
- C. Classic Rectangle Lapis VC5003SSLA \$745
- D. Classic Rectangle Black Onyx VC5003SSON \$745
- E. Infinity Lapis VC5004SSLA \$745
- F. Infinity Black Onyx VC5004SSON \$745
- G. Infinity Gray Moon Stone VC5004SSMOB \$795
- H. Classic Oval Carnalein VC5002SSCA \$745
- I. Ribbed Cufflinks Bloodstone VC5005SSBS \$745
- J. Oval Black Onyx VC5002SSON \$745
- K. Fingerprint Cufflinks VC5002SFG \$995
- L. Celtic Tie Tack VT1010SS \$345
- M. Angel Tie Tack VT1020S4 \$495
- N. Palm Stone Black Onyx VS6001SSON \$445

Celtic actual size17mm

Classic Rectangle actual size 20x15mm

Infinity actual size 20mmx18mm

Ribbed actual size 20mmx18mm

Classic Oval actual size 20mmx15mm

Tie Tack actual size 17mm

Palm Stone actual size 28x23mm

Bracelets



- A. Paws in My Heart Double Link Bracelet VB3017SR \$575
- B. Two Hearts Double Link Bracelet VB102354 \$725
- C. Traditional Cross Sterling Silver Single Link Bracelet VB10129SS \$445

REMEMBER LIFE'S CHERISHED MOMENTS

Create a bracelet of memories you will cherish for a lifetime and pass down for generations.

Key Chains



ALWAYS TOGETHER EVERYWHERE

Every pendant can become a keychain to keep your memories with you no matter where you go.



A. Dog Tag Infinity Key Black Onyx VK1005SSON \$895

B. Infinity Key Black Onyx VK1006SSON \$495

C. Dog Tag Cross Key VK1017S4 \$645

D. Ribbed Cab Carnelian Onyx Key VK1013SSOC \$495

E. Dog Tag Infinity Key Black Onyx VK1005S4ON \$1095

F. Dog Tag Infinity Key Hematite VK1005S4HE \$1095

G. Dog Tag Infinity Key Hematite VK1005SSHE \$895

H. Dog Tag Infinity Key Tiger Eye VK1005S4TE \$1095

I. Dog Tag Infinity Key Tiger Eye VK1005SSTE \$895

Dog Tag Infinity Key actual size 24mmx14mm Infinity Key actual size 28mmx20mm Dog Tag Cross Key actual size 30mmx20mm Ribbed Cab Key actual size 28mmx23mm







A. Infinity Key Lapis VK1006SSLA \$495
B. Infinity Key Malachite VK1006SSMT \$495
C. Infinity Key Snow Flake VK1006SSSF \$495
D. Infinity Key Mother of Pearl VK1006SSMOP \$495

Infinity Key actual size 28mmx20mm



A. Infinity Key Carnelian Onyx VK1006SSOC \$495
B. Infinity Key Tiger Eye VK1006SSTE \$495
C. Infinity Key Turquoise VK1006SSTQ \$595
D. Infinity Key White Quartz VK1006SSQWH \$495
E. Dog Tag Cross Key VK1017SS \$525
F. Dog Tag Cross Key VK1017SR \$645

Infinity Key actual size 28mmx20mm
Dog Tag Cross Key actual size 30mmx20mm

Flowers



THE BEAUTY OF LIFE

Petite Rose actual size 17mm

Beautiful and graceful, delicate and artful—these flower pendants are the perfect symbol of beauty and love.

Crystal Back Vessels



A. Birthstone Initial VP6001SSDI-A \$475

B. Birthstone Initial VP6001S4DI-A \$595

C. Birthstone Initial Amethyst VP6001SSAM-A \$475

D. My Best Friend VP6002SS \$395

KeepLoc Plug™ is in the center front of the pendant on these pieces All birthstones and letters of the alphabet are available Birthstone Initial and My Best Friend actual size 17mm

PRICELESS TREASURES THAT HOLD A STORY

Sand, petals, hair, ashes and much more–lockets will keep a small sentimental token that will tell the special story of a treasured moment in your life.

Customized Pieces



Perhaps a deceased loved one was an avid golfer or had a passion for music. For those special remembrances, Richards & West's master artisans can create a one-of-a-kind Precious Vessel piece that represents an important part of your loved one's life.

You may also consider using a family heirloom for your Precious Vessel piece. Both the precious metals and stones can be restyled into a custom piece. From a picture or a simple sketch, our skilled jewelers will design a Precious Vessel that has unique symbolism for you or your loved one.

If you would like to know more about Richards & West's Precious Vessel custom design services, please contact our Customer Service Department at 800-234-9378 or by email at info@preciousvesseljewelry.com

WHEN ONLY A UNIQUE PIECE WILL DO

Our master artisans can create a Precious Vessel piece of fine jewelry that is unique to you, a very distinctive design that captures your vision like the ones pictured above.

Policies

General Information

Each Precious Vessel you order is custom artwork and very personal. Our in-house workshop hand fabricates each piece. Slight variations or subtle differences may occur. These variations add to the natural beauty and individuality of these unique keepsakes. To discuss a variation of any piece, call our Customer Service Department at 888-515-8324. We will work with you to create your unique jewelry design. Please note that we are not responsible for typographical errors in this catalog and reserve the right to correct any errors in pricing.

Quality of Prints

If you have decided to order a Precious Vessel with a custom hand, foot, paw or nose print, please note that the final results vary based on the quality of the print and the type of metal chosen. Prints of infants and toddlers may not be as well defined as those of older children and adults. Prints in sterling silver can appear to have greater definition with a patina finish than prints in gold.

Return Policy

Customer satisfaction is very important to us—if you feel that we have made an error with your order, please contact us by phone at 888-515-8324 within 5 business days of receipt of the product.

Order Cancellation

Customers may cancel an order within 24 hours after placing it. We are unable to cancel an order after 24 hours have passed.

Warranty Policy

Richards & West, Inc. provides a limited warranty on all your jewelry purchased from Precious Vessel. This warranty covers manufacturers defects in material or workmanship but it does not cover neglect or abuse. The periodic inspection of your jewelry purchase is the best way to safeguard against potential problems. Precious Vessel gladly provides free inspections of all your jewelry. Regular upkeep of your jewelry is required to maintain your warranty. This includes paying for any normal repairs required due to wear, damage, or abuse.

Shipping Information

Precious Vessel products are shipped using Fed Ex, UPS or USPS, adult signature is required. Shipping costs will be quoted at the time of ordering. We ship to the Continental USA, Canada and Internationally, where permitted. Precious Vessel is not responsible for duty or other custom fees.

Visit our website for additional products at www.PreciousVesselJewelry.com











—KEEPSAKE FINE JEWELRY—

A Richards and West Company







www.PreciousVesselJewelry.com

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